Contents lists available at ScienceDirect



Microporous and Mesoporous Materials

journal homepage: http://www.elsevier.com/locate/micromeso



Imidazolium ionic liquid functionalized UiO-66-NH₂ as highly efficient catalysts for chemical fixation of CO₂ into cyclic carbonates



Yuanfeng Wu^a, Yang Xiao^b, Hui Yuan^a, Zongqi Zhang^a, Shengbin Shi^a, Ruiping Wei^a, Lijing Gao^a, Guomin Xiao^{a,*}

^a School of Chemistry and Chemical Engineering, Southeast University, Nanjing, 211189, China ^b Davidson School of Chemical Engineering, Purdue University, West Lafayette, IN, 47907, USA

ARTICLE INFO

Keywords: CO₂ Epoxides Cyclic carbonates Imidazolium ionic liquid UiO-66-NH₂

ABSTRACT

Imidazolium ionic liquids functionalized UiO-66-NH₂ MOFs were synthesized by two different approach, further applied as efficient catalysts for the catalytic conversion of CO₂ into cyclic carbonates. The functionalized UiO-66-NH₂ were investigated using various characterization technologies including XRD, NMR, FT-IR, XPS, TG-DTG, TEM, N₂-adsorption, and NH₃-TPD. The octahedron structure of UiO-66-NH₂ becomes rough after UiO-66-NH₂ interacted with 1-(4-carboxybutyl)-3-methylimidazolium bromide via amidation, while some small grains were formed around UiO-66-NH₂ species when UiO-66-NH₂ was functionalized by 1-(3-sulfopropyl)-3-methylimidazolium bromide ([SPMIM]Br) via the H₂N– and HSO₃– interaction. Moreover, when [SPMIM]Br was grafted onto the surface of UiO-66-NH₂, a higher catalytic activity was found to exhibit 98.12% conversion of epichlorohydrin (ECH) and 98.23% selectivity to chloropropene carbonate (CPC) under optimized conditions (Initial pressure 2.5 MPa, 1.2 wt% catalyst of ECH, 95 °C, reaction time 8 h). No significant deactivation of the catalyst was observed after the [SPMIM]Br functionalized uiO-66-NH₂ was reused three times. Furthermore, several additional coupling reactions were investigated with other epoxides as substrates.

1. Introduction

The increasing exhaustion of fossil energy, as well as the excessive emission of carbon dioxide, have made the environment to confront a greater challenge in the world [1,2]. Therefore, it is expedient to develop a sustainable strategy for carbon dioxide utilization, and in particular, for the synthesis of organic products under mild conditions. Carbon dioxide as the nontoxic, hugely abundant and sustainable C₁ source has been extensively studied as a substrate for the synthesis of fine chemicals such as methanol [3], dimethyl carbonate [4–6], diethyl carbonate [7], methyl *N*-phenylcarbamate [8], formic acid [9,10], diphenyl carbonate [11], oxazolidinone [12], cyclic carbamates [13], and cyclic carbonates [14–16]. Importantly, the efficient production of cyclic carbonates via cycloaddition is one of the significant routes for carbon dioxide utilization due to the broad applications of the cyclic carbonates in the industry [17–19].

Carbon dioxide typically does not react with the epoxide to form carbonates under the mild conditions due to the low activity of the CO_2 molecule, although, the atomic utilization can be reached to 100%. The

deployment of a catalyst during the coupling process is usually a necessary strategy to lessen activation energy to enhancing the reaction rate, hence achieve relatively high yield. Until now, several homogeneous and heterogeneous catalysts, including functionalized resins [20], functionalized polymers [21–23], metal oxides [24], metal complexes [25–27], metal-organic framework materials [28–32], and organic bases [33,34] have been employed to promote cycloaddition reactions. In most cases, however, the catalytic systems can only be improved in the presence of additional promoters and/or organic solvents under high operating temperature and pressure.

Ionic liquids (ILs) such as anion-cation ions, have been widely used to accelerate various reactions, especially CO_2 cycloaddition with epoxides [35]. Because anion-cation ions within ILs can efficiently promote the reaction processes including ring-opening of epoxide, CO_2 can be inserted into activated epoxide as well as the ring-closing of the final product. Besides, when the ILs are applied in a catalytic system, other additives may not be required. The reaction rate can be efficiently promoted as well under benign conditions [36]. The excellent catalytic performance of ILs is primarily associated with its various unique

* Corresponding author. *E-mail address:* xiaogm426@gmail.com (G. Xiao).

https://doi.org/10.1016/j.micromeso.2020.110578

Received 16 June 2020; Received in revised form 8 August 2020; Accepted 18 August 2020 Available online 31 August 2020 1387-1811/© 2020 Elsevier Inc. All rights reserved.



Scheme 1. Synthesis of imidazolyl ionic liquids functionalized UiO-66-NH₂.

properties, including high adsorption capacity, high activity, good thermal stability, and high solubility [37,38]. For example, organic salts were used as the catalysts for CO2 N-Formylation with the amines as substrates [39]. Furthermore, acid ILs were found with the high catalytic activity in the efficient transformation of duckweed into methyl levulinate with 88% conversion and 73.7% yield under 170 °C for 5 h [40]. Carboxyl and hydroxyl functionalized imidazolium ILs were investigated in CO₂ cycloaddition, with a higher conversion reported in the presence of hydroxyl-containing ILs [41]. Besides, it was also found that carboxymethyl cellulose supported imidazolium ionic liquid can be used as heterogeneous catalyst for CO₂ chemical fixation [42]. In most cases, however, the homogeneous ILs were difficult to be separated from the reaction system and the subsequent purification process was also relatively complicated. Therefore, grafting ILs onto functionalized supports could efficiently overcome the separation difficulty, in addition to simultaneously achieving the highly catalytic activity for CO₂ conversion.

Metal–organic frameworks (MOFs) consisting of metallic ions and organic ligands endow them with organic and inorganic hybrid properties, of which large surface areas and adjustable pore sizes afford these materials with potential applications in various fields, especially as catalyst supports. Besides, it has been widely reported that the metal nodes of MOFs can serve as the Lewis acid sites, while the organic linkers containing-nitrogen usually have the ability to enhance base-catalyzed reactions [43,44]. Therefore, the incorporation of ILs in MOFs combines multiple advantages together, synchronously showing the required bifunctionality [45,46]. However, most researchers only introduced the ILs into MOFs cages [47–49]. As a result, the ILs were easily leached when ILs supported MOFs were adopted in the liquid reactions, hence, the graft of ILs onto the surface of MOFs via chemical bonds will be beneficial for both structural stability and convenient recovery.

In the present work, a series of protic imidazolium ionic liquids with different alkyl chains were employed for CO_2 conversion, of which the IL consisting of 1-methylimidazole and 1-bromopropane was observed with the highest catalytic activity, after which two synthetic pathways were adopted to graft the ILs containing 1-methylimidazole onto the UiO-66-NH₂ surface via the formation of chemical bonds. The ILs functionalized UiO-66-NH₂ samples were further applied in the catalytic conversion of CO_2 into cyclic carbonates. Besides, reaction conditions including operating temperature, initial pressure, reaction time, catalyst dose and

recyclability were systemically investigated, while the coupling of epoxide with CO_2 was also extensively studied under the optimal conditions. Finally, a coupling mechanism was also proposed.

2. Experimental section

2.1. Synthesis of UiO-66-NH₂

In a typical process, 2-aminoterephthalic acid (0.181 g, 1.0 mmol) and ZrCl_4 (0.466 g, 2 mmol) were first dissolved in DMF (60 mL), after which 3.5 ml acetic acid was added into the mixed system. After being stirred for another 30 min, the mixed system was sealed and heated at 120 °C for another 72 h in a stainless-steel autoclave. Thereafter, the stainless-steel autoclave was cooled down to room temperature, and the obtained milky white suspension was centrifuged and washed with the organic solution (DMF/methanol) three times, followed by drying at 60 °C for 24 h.

2.2. Synthesis of imidazolyl ionic liquid functionalized UiO-66-NH₂

2.2.1. 1-(4-carboxybutyl)-3-methylimidazolium bromide, CB@UiO-66- NH_2

The process (Scheme 1I) for the synthesis of 1-(4-carboxybutyl)-3methylimidazolium bromide ([CBMIM]Br) is similar with Reinhardt's report [50], with the only different that 5-bromovaleric acid was replaced by delta-valerolactone and hydrogen bromide, and the result was characterized by ¹H NMR (Fig. S3). The obtained [CBMIM]Br (10 mmol), thionyl chloride (60 mmol) and toluene (10 mL) were mixed and stirred at 90 °C. After the reaction was maintained for another 4 h, UiO-66-NH₂ (0.2 g) was added in the evaporated mixture. Subsequently, 15 mmol trichloromethane and moderate methylbenzene were charged into above system until the UiO-66-NH₂ was fully dissolved (room temperature). After stirring for another 3 h, [CBMIM]Br functionalized UiO-66-NH₂ (CB@UiO-66-NH₂) was obtained after being washed and dried (60 °C, 12 h).

2.2.2. 1-(3-sulfopropyl)-3-methylimidazolium bromide, SP@UiO-66-NH2

1-(3-sulfopropyl)-3-methylimidazolium bromide ([SPMIM]Br) was synthesized according to a modified method reported by Shi [51]. As shown in Scheme 1II, the mixture including 1-methylimidazolium (1.642 g, 20 mmol), 1,3-propyl sultone (2.442 g, 20 mmol) and



Scheme 2. Catalytic conversion of CO₂ into cyclic carbonates.

diethyl ether (20 mL) were reflux for 6 h. Thereafter, the reacted mixture was washed with diethyl ether thrice, and then acidified by hydrogen bromide (Fig. S4, ¹H NMR). The obtained [SPMIM]Br (0.5 g) and UiO-66-NH₂ (0.5 g) were thereafter dispersed in 25 mL deionized H₂O, and subsequently heated at 120 °C for 12 h under magnetic stirring. After being washed and dried overnight (60 °C), the [SPMIM]Br functionalized UiO-66-NH₂ was obtained and labeled as SP@UiO-66-NH₂.

To unveil the characteristic of the ILs functionalized UiO-66-NH₂, various tests including XRD, FT-IR, TEM, XPS, TGA, N₂-adsorption, CO_2 -adsorption, and NH₃-TPD were employed and the detailed parameters were described in Supplementary Materials.

2.3. Catalyst performance test

The catalytic activities of all the as-synthesized catalysts were detected via the enhancement of CO_2 into cyclic carbonates as performed in a 100 mL stainless autoclave equipped with a thermocouple and an electromagnetic stirrer (Scheme 2).

Generally, the catalyst and epoxide were charged into the reactor sequentially, and the mixture was quickly sealed and pressurized with carbon dioxide at an explored pressure. Subsequently, the autoclave was heated to a target temperature and maintained there for 6 h. At the end of the reaction, the mixture was cooled down in an ice bath. When the temperature was detected as \sim 5 °C, the reacted mixture was immediately separated via centrifugation, followed by a gas chromatograph (GC-6890) analysis. The conversion of epoxide and selectivity to cyclic carbonate were calibrated using ethylene glycol butyl ether as internal standard.

$$Epoxide conversion = \frac{mol \text{ of } epoxide_{initial} - mol \text{ of } epoxide_{residual}}{mol \text{ of } epoxide_{initial}} \times 100\%$$

$$CLC \text{ selectivity} = \frac{mol \text{ of } CLC_{formed}}{mol \text{ of } CLC_{formed} + mol \text{ of } by - products} \times 100\%$$
(2)

3. Results and discussion

3.1. Characterization of the functionalized UiO-66-NH₂

It can be seen that the crystal structure of all the synthesized samples was very similar to each other according to the XRD patterns (Fig. 1a), and also in consistent with the literatures [52,53], suggesting that the crystal structure of UiO-66-NH₂ remained unchanged during the preparation.

The chemical groups of the synthesized samples were detected by FT-IR spectra, and the results was shown in Fig. 1b. The bands associated with carboxylate groups were only detected at 1570-1490 cm⁻¹ and 1427-1376 cm⁻¹ instead of the characteristic region (1800-1680 cm⁻¹), suggesting that the saturated coordination between organic ligands and zirconium ions have resulted into complete deprotonation of –COOH (2aminoterephthalic acid) [54–56]. Besides, the residual DMF was also confirmed by the C=O stretching vibration of amide compounds (1646



Fig. 1. (a) XRD patterns, (b) FT-IR spectra, (c) N2-adsorption-desorption isotherms, TGA profiles of UiO-66-NH2, CB@UiO-66-NH2, SP@UiO-66-NH2.



Fig. 2. TEM images of (a-b) UiO-66-NH₂, (c) CB@UiO-66-NH₂, (d)SP@UiO-66-NH₂.

cm⁻¹) [57]. The adsorption bands appearing in the range of 2931–2850 cm⁻¹ were assigned to the H_2N – groups of 2-aminoterephthalic acid [58]. However, the signals of H_2N – groups were hardly observed both for CB@UiO-66-NH₂ and SP@UiO-66-NH₂, implying that H_2N – groups of UiO-66-NH₂ have sufficiently reacted with HSO₃–/HOOC–.

 $\rm N_2$ adsorption-desorption data of the three samples were recorded at liquid nitrogen conditions (Fig. 1c, Table S1). All the studied samples were found to possess type I isotherms, indicating that both microporous and mesoporous structures coexisted within the materials [47]. Moreover, the BET surface area and pore volume were in the order as follows, UiO-66-NH₂ (911.86 m²/g, 1.656 mL/g) > CB@UiO-66-NH₂ (547.64 m²/g, 0.844 mL/g) > SP@UiO-66-NH₂ (380.88 m²/g, 0.621 mL/g), of which SP@UiO-66-NH₂ has a larger decrease than CB@UiO-66-NH₂. This indicated that the pores of UiO-66-NH₂ partially made to occur by ILs via the formation of chemical bonds, while [SPMIM]Br ILs were more easily grafted onto the surface of the framework via H₂N– and HSO₃–.

The thermal analysis profiles presented in Fig. 1d were mainly consisted of two weight loss in the range of 30–500 °C. A less weight loss (30–245 °C) for CB@UiO-66-NH₂ was observed compared with UiO-66-NH₂, which was associated with dissociation of the residual DMF and methanol solvents during the preparation. Moreover, SP@UiO-66-NH₂ was observed to possess a larger weight loss than CB@UiO-66-NH₂, suggesting that more ionic liquids were grafted onto the surface of the SP@UiO-66-NH₂ via NH₂– and HSO₃– interaction.

TEM images of UiO-66-NH₂, CB@UiO-66-NH₂, and SP@UiO-66-NH₂ were shown in Fig. 2. The microstructure of UiO-66-NH₂ was octahedron in shape (Fig. 2a and b) [59]. After the interaction of UiO-66-NH₂ with [CBMIM]Br via amidation, the surface of UiO-66-NH₂ becomes rough (Fig. 2c), suggesting that [CBMIM]Br was grafted to the crystal structure of UiO-66-NH₂ via covalent bond. However, the small grains were formed around UiO-66-NH₂ species (Fig. 2d) when [CBMIM]Br was replaced by [SPMIM]Br, which was attributed to the presence of

more interaction between [SPMIM]Br and UiO-66-NH₂. Besides, the similar microstructures of the functionalized samples were also observed by SEM characterization (Fig. S3).

The newly-formed chemical bonds within the synthesized materials can be characterized by XPS technology. Apart from O1s, N1s, Zr3p, Zr3d, C1s, S2p signals, the appearance of Br3d signal for the two samples further confirmed the presence of bromide ion inside the functionalized catalysts (Fig. 3a). To analyze the chemical state clearly, three symmetrical components were used to fit the C1s spectrum (Fig. 3b), which correspond to C-C, C-N/C=N, and -COO- functional groups respectively [60,61]. The binding energies (B.E.) of C-N/C=N and -COOboth for the CB@UiO-66-NH2 and SP@UiO-66-NH2 shifted downwards compared to that of UiO-66-NH₂, suggesting that the newly-formed chemical bonds were more stable compared with the UiO-66-NH₂. Besides, the area corresponding to -COO- for SP@UiO-66-NH2 decreases obviously, which was due to the volatilization of carboxyl-containing groups during the-preparation. N 1s spectra of functionalized samples were divided into several symmetrical peaks, and the results were shown in Fig. 3c. The B.E. centered at 399.4 eV, 400.7 eV and 401.4 eV were related to N-C [62], N-H [63], and imidazole [64,65], respectively, while the area representing imidazole nitrogen of SP@UiO-66-NH2 was higher than that of CB@UiO-66-NH2. This result confirmed the successful grafting of ILs onto the surface of UiO-66-NH₂, and [SPMIM]Br was more easily linked to amino of UiO-66-NH₂ via H₂N- and HSO₃-.

The catalytic activity in the promotion of CO₂ conversion was associated with Lewis basic-acid sites within the internal structure or/and exposed onto the surface of the synthesized material. The catalytic activity of acid site is generally categorized into three grades based on the NH₃-TPD profile (Fig. 4a). The areas appearing into the temperature range of 50–200 °C, 200–400 °C and >400 °C represented as weak, moderate, and strong acid sites, respectively [66]. The area appearing in 50–200 °C for both CB@UiO-66-NH₂ and SP@UiO-66-NH₂ showed a



Fig. 3. XPS spectra of UiO-66-NH $_2$, CB@UiO-66-NH $_2$, SP@UiO-66-NH $_2$. (a) Full spectrum, (b) C1s, (c) N1s.

slight decrease compared to that of UiO-66-NH₂. However, when the desorption temperature increased from 200 to 350 °C, the area associated with SP@UiO-66-NH₂ becomes larger than that of CB@UiO-66-NH₂, suggesting that the amount of the moderate acid sites rises following with the decrease in weak basic sites, while more moderate acid sites were formed when UiO-66-NH₂ was grafted by [SPMIM] Br via NH₂– and HSO₃– interactions. To confirm the presence of Lewis basic sites within the synthesized materials, CO₂ desorption was carried out under ambient conditions, with the results displayed in Fig. 4b. The capacity of SP@UiO-66-NH₂ for CO₂ adsorption (34.78 mL/g) was



Fig. 4. (a) NH₃-TPD and (b) CO₂-adsorption profiles of UiO-66-NH₂, CB@UiO-66-NH₂, SP@UiO-66-NH₂.



Fig. 5. Catalytic activity of CB@UiO-66-NH₂ and SP@UiO-66-NH₂ in promotion of CO₂ conversion. Reaction conditions: 90 °C, 1.0 wt% catalyst of ECH, initial pressure 2.5 MPa, 8 h.



Scheme 3. A proposed reaction path of CO₂ coupling with epoxide in the presence of SP@UiO-66-NH₂.

larger compared with that of CB@UiO-66-NH₂ (27.91 mL/g), while the S_{BET} of SP@UiO-66-NH₂ (380.88 m²/g) was less than CB@UiO-66-NH₂ (547.64 m²/g), suggesting that the increasing adsorption capacity of SP@UiO-66-NH₂ was mainly related to the nitrogen-containing groups [67–69], and a larger number of [SPMIM]Br were grafted onto the surface of UiO-66-NH₂.

3.2. CO₂ coupling with ECH and optimized operating conditions

Because of 1-butyl-3-methylimidazolium bromide processing the highest catalytic activity for CO_2 fiaxtion (Table S1), therefore, two kinds of ILs containing 1-methylimidazole and bromide ion were employed for the synthesis of functionalized UiO-66-NH₂.

Catalytic performance of CB@UiO-66-NH₂ and SP@UiO-66-NH₂ for CO₂ conversion was studied with ECH as the probe (Fig. 5). It can be seen that the higher catalytic performance of 68.43% ECH conversion and 97.98% selectivity of CPC was achieved when the SP@UiO-66-NH₂ was employed in the fixed system, while 47.96% conversion and 98.73% selectivity was observed in the presence of CB@UiO-66-NH₂. This can be accounted by the following reasons: A larger number of moderate acid sites were formed within SP@UiO-66-NH₂ (Fig. 4a), which can efficiently promote the ring-opening process (Scheme 3). Simultaneously, the capacity of CO₂ adsorption was also enhanced when UiO-66-NH₂ was functionalized by [SPMIM]Br (Fig. 4b), suggesting that a larger number of [SPMIM]Br ionic liquids within UiO-66-NH₂ (Fig. 3b) can make carbon dioxide become more active during the fixed system. Hence, it can be confirmed that the higher catalytic activity is in good agreement with increasing basic-acid sites.

Since $SP@UiO-66-NH_2$ was observed with the highest catalytic activity, it was thereafter chosen to optimize operating reaction

conditions. Operating temperature as one of the reaction conditions affecting the ECH conversion was explored at a series of fixed conditions (2.5 MPa, 1.0 wt% catalyst of ECH, 8 h), and results were shown in Fig. 6a. When the reaction temperature was gradually changed from 80 °C to 110 °C, the conversion of ECH increased from 41.09% (80 °C) to 92.94% (95 °C), and thereafter exhibited a slight increase to 97.18% (110 °C), which was mainly associated with the decrease in ECH and increase in CPC. In other words, the continuous conversion was observed to be trace at the end of the fixed reaction system. Considering the conversion of ECH as well as the energy consumption, 95 °C was adopted for later sections.

Carbon dioxide concentration including the gas and liquid phase within the autoclave, as one of the factors in determining ECH conversion, was investigated via initial pressurization from 2.0 MPa to 3.0 MPa (Fig. 6b). The conversion of ECH was obviously promoted from 79.48% (2.0 MPa) to 92.94% (2.5 MPa), after which it showed a slight fluctuation. In general, the effects on the conversion can be clarified with the following interpretation: low carbon dioxide concentration cannot provide rich molecules to participate in the CPC synthesis. Therefore, considering an industrial production (to obtain more product with minimum reaction pressure), 2.5 MPa was regarded as the optimal CO_2 concentration.

For a chemical reaction, catalyst concentration is the key factor affecting the reaction procedure, and this was studied via altering the initial pressure (Fig. 6c). With an increasing SP@UiO-66-NH₂ concentration (from 0.6%wt. To 1.4%wt. of ECH), ECH conversion was obviously accelerated from 67.38% (0.6%wt. of ECH) to 98.12% (1.2%wt. of ECH), followed by a slight increase to 98.56% (1.4%wt. of ECH), implying that low concentration of catalyst within the reaction liquid cannot provide ample active sites for enhancing CO₂ insertion into ECH.



Fig. 6. (a) Effects of reaction temperature, (b) Effects of initial pressure, (c) Effects of catalyst amount, (d) Effects of reaction time. The optimized conditions: 95 °C, 1.2 wt% catalyst of ECH, initial pressure 2.5 MPa, 8 h.

In addition, the slow increase in ECH conversion is attributed to the abundant catalyst molecules. Hence, to achieve the higher CPC yield with less catalyst amount, 1.2%wt. catalyst of ECH was more suitable for this fixed system.

Reaction time is also an important factor in valuing product synthesis, especially for industrial production. Generally, the process was investigated via the prolongation of the reaction time (Fig. 6d). When the reaction was carried out at 95 °C, the conversion of ECH was instantly enhanced from 28.46% (2 h) to 96.43% (7 h), thereafter exhibited a near constant increase (98.12%, 8 h) with time, which suggested that ECH has been completely converted after the reaction was achieved above 8 h.

According to the above analysis, when the coupling reaction was performed at 2.5 MPa initial pressure, 95 $^{\circ}$ C (8 h) and 1.2 wt% catalyst of ECH, the best result with 98.12% conversion of ECH and 98.23% selectivity to CPC can be achieved in the presence of SP@UiO-66-NH₂.

3.3. Recyclability of SP@UiO-66-NH₂

The reusability of SP@UiO-66-NH₂ onto promoting carbon dioxide into ECH was investigated under the optimized reaction conditions. During the process of reobtaining the SP@UiO-66-NH₂, the liquid mixture including the synthesized CPC and trace ECH was separated via centrifugation, and the residual precipitate was directly charged into the autoclave for the next coupling reaction (Fig. 7a). It could be seen that only a slow deactivation of SP@UiO-66-NH₂ in ECH conversion was observed after being reused thrice. The decreasing conversion of ECH may be associated with the slow leaching of the grafted imidazolium ionic liquid instead of the collapse in UiO-66-NH₂ crystal structure. To confirm this viewpoint, the residual precipitate was washed with ethanol, and then dried at 60 °C for 12 h, for XRD, FT-IR, N₂-adsorption characterization (Fig. 7b–d). Intriguingly, XRD patterns (Fig. 7b) and FT-IR spectra (Fig. 7d) of the recovered sample were very similar with the fresh sample, suggesting that the crystal structure of UiO-66-NH₂ was stable during the liquid reaction, and the catalytic activity of SP@UiO-66-NH₂ was easily regenerated via the grafting of the ionic liquid. While only the S_{BET} showed an obvious decrease for the recovered sample (Fig. 7c), implying that the adsorbed organics have covered the active sites.

3.4. CO_2 coupling reaction with other epoxides

To further study the coupling ability of SP@UiO-66-NH₂ used as a catalyst to convert carbon dioxide insertion into cyclic carbonates, additional epoxides including propane oxide (PO), allyl-glycidyl ether (AGE), styrene oxide (SO), and butyl-glycidyl ether (BGE) were adopted as the substrates to react with CO₂ (Table 1). It can be observed that various carbonates derived from all the studied substrates were efficiently promoted at 95 °C for 8 h, and the synthesized carbonates were also confirmed by ¹H NMR (Fig. S6). However, the relatively low conversion was obtained for BGE when employed as the coupling reagent. This was mainly associated with the large steric hindrance of BGE molecule, making BGE difficulty enter into the pore structure. In other words, the end oxygen atom of BGE molecule was not easily adsorbed by the metal node, which leads to a low conversion. Besides, the solubility of CO₂ within the studied epoxides may be another factor for



Fig. 7. (a) The reused results of SP@UiO-66-NH₂. This reaction was conducted using the optimal conditions. (b) XRD patterns, (c) N2-adsorption profiles, (d) FT-IR spectra of recovered SP@UiO-66-NH₂.

Table 1 CO $_2$ cycloaddition with other epoxides catalyzed by SP@UiO-66-NH $_2$ *

Entry	Epoxides	Co-catalyst	Conc. (%)	Sel. (%)	Yield (%)	Temp. (°C)	Time(h)
1 ^a	CI CI	-	98.12	98.23	96.38	95	8
2 ^a		_	66.54	99.58	66.26	95	8
3 ^a		-	60.47	98.71	59.68	95	8
4 ^a		-	40.36	96.84	39.08	95	8
5 ^a		_	58.84	96.21	56.61	95	8
6 ^b	CI	_	_	-	99	100	24
7 ^c	CI	TBAB	-	-	95	100	18
8 ^d	CI	TBAB	-	-	92	90	9

^a Reaction conditions: epoxide 16.66 g, 95 °C, 1.2 wt% catalyst of epoxide, initial pressure 2.5 MPa.

^b ECH 0.508 g, catalyst 50 mg, 1 bar [70].

^c ECH, catalyst 0.2 mol %, TBAB 0.4 mol %, 1 bar [71].

^d ECH 0.796 g, TABA 2.5 mol%, catalyst 0.025 mmol, 2.5 bar [72].

interpreting the difference in yield of cyclic carbonates. In addition, compared with other catalysts (Table 1), the functionalized UiO-66-NH₂ was found to process excellent catalytic activity for CO₂ conversion when employed alone under mild conditions. Besides, the SP@UiO-66-

 NH_2 showed an almost equal catalytic activity when less sample was added in the cocatalyst-free system (Table S2).

3.5. A proposed reaction pathway for CO₂ conversion

It has been reported that the coupling process includes ring opening of epoxide, CO₂ insertion, and ring closure of the intermediate, of which the ring-opening state of epoxide is a key step for CO₂ cycloaddition: the step is significantly affected by the activity of the electrophilic reagent (Lewis acid sites) and nucleophilic reagent (Br) [73]. Since the synthesized SP@UiO-66-NH₂ possesses structure with anion ions (Br⁻), the metal ions within the crystal structure can be functionalized as Lewis acid sites. Hence, a possible reaction path was proposed for CO2 conversion in the presence of SP@UiO-66-NH2 (Scheme 3). The O atom of epoxide firstly coordinated with metal node (Zr ions) within UiO-66-NH₂, and then a ring-opening intermediate was formed via Br ion attacking the less sterically hindered carbon of the coordinated epoxide. Subsequently, the C atom of the activated CO₂ molecules was attacked by the O atom in O-Zr bond of the ring-opening intermediate, forming another intermediate which finally underwent the ring closure to produce carbonate and the SP@UiO-66-NH2 was also regenerated.

4. Conclusions

A series of imidazolium ionic liquids were prepared, of which 1butyl-3-methylimidazolium bromide IL was found to exhibit the highest catalytic activity for CO2 cycloaddition. Two kinds of ILs containing 1-methylimidazole and Brions (1-(3-sulfopropyl)-3-methylimidazolium bromide, [SPMIM]Br; 1-(4-carboxybutyl)-3-methylimidazolium bromide, [CBMIM]Br) were employed for the synthesis of functionalized UiO-66-NH2 via amidation as well as H2N- and HSO3interaction, respectively. It was found that UiO-66-NH₂ became more active while functionalized by [SPMIM]Br, which was ascribed to the more graft of [SPMIM]Br ILs onto the surface of UiO-66-NH2 via H2Nand HSO₃- interaction. The structure and physiochemical properties of functionalized UiO-66-NH₂ were determined by various techniques. The best results of 98.12% conversion of epichlorohydrin and 96.38% yield of chloropropene carbonate were observed at 95 °C for 8 h, CO₂ pressure of 2.5 MPa, and 1.2 wt% catalyst of ECH. Moreover, no significant catalyst deactivation was observed after functionalized UiO-66-NH2 was reused for three times. Furthermore, the coupling reactions were also expansively studied with other epoxides as substrates.

CRediT authorship contribution statement

Yuanfeng Wu: Experimental, Writing - original draft, DFT calculations. Yang Xiao: Writing - review & editing, Language revision. Hui Yuan: XRD Testing. Zhongqi Zhang: FT-IR Testing. Shengbin Shi: Synthesis of ionic liquids and NMR Testing. Ruiping Wei: Supervision. Lijing Gao: Supervision. Guomin Xiao: Writing - review & editing.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgments

This work was financially supported by National Key R&D Program of China (No. 2019YFB1504003), National Natural Science Foundation of China (No. 21676054), and Scientific Research Foundation of Graduate School of Southeast University (No. 3207049714). We also appreciate the Big Data Center of Southeast University for providing the facility support on the numerical calculations in this work. Yang Xiao gratefully thanks the financial support via A. Varma Reaction Engineering Fund from the Davidson School of Chemical Engineering, Purdue University.

Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.micromeso.2020.110578.

References

- Q. Yi, W.Y. Li, J. Feng, K. Xie, Carbon cycle in advanced coal chemical engineering, Chem. Soc. Rev. 44 (2015) 5409–5445.
- [2] J.W. Zhong, X.F. Yang, Z.L. Wu, B.L. Liang, Y.Q. Huang, T. Zhang, State of the art and perspectives in heterogeneous catalysis of CO₂ hydrogenation to methanol, Chem. Soc. Rev. 49 (2020) 1385–1413.
- [3] B.G. Schieweck, P. Jürling-Will, J. Klankermayer, Structurally versatile ligand system for the ruthenium catalyzed one-pot hydrogenation of CO₂ to methanol, ACS Catal. 10 (2020) 3890–3894.
- [4] B.Y. Yu, M.K. Chen, I.L. Chien, Assessment on CO₂ utilization through rigorous simulation: converting CO₂ to dimethyl carbonate, Ind. Eng. Chem. Res. 57 (2018) 639–652.
- [5] A.A. Marciniak, O.C. Alves, L.G. Appel, C.J.A. Mota, Synthesis of dimethyl carbonate from CO₂ and methanol over CeO₂: role of copper as dopant and the use of methyl trichloroacetate as dehydrating agent, J. Catal. 371 (2019) 88–95.
- [6] V. Crocellà, T. Tabanelli, J.G. Vitillo, D. Costenaro, C. Bisio, F. Cavani, S. Bordiga, A multi-technique approach to disclose the reaction mechanism of dimethyl carbonate synthesis over amino-modified SBA-15 catalysts, Appl. Catal., B 211 (2017) 323–336.
- [7] J.H. Wang, Z.P. Hao, S. Wohlrab, Continuous CO₂ esterification to diethyl carbonate (DEC) at atmospheric pressure: application of porous membranes for in situ H2O removal, Green Chem. 19 (2017) 3595–3600.
- [8] G.Z. Fan, S.S. Luo, T. Fang, Q. Wu, G. Song, J.F. Li, Cerium dioxide catalyzed synthesis of methyl N-phenylcarbamate from carbon dioxide, aniline and methanol in the presence of n-butyllithium, J. Mol. Catal. Chem. 404–405 (2015) 92–97.
- [9] A. Weilhard, M.I. Qadir, V. Sans, J. Dupont, Selective CO₂ hydrogenation to formic acid with multifunctional ionic liquids, ACS Catal. 8 (2018) 1628–1634.
- [10] K. Park, G.H. Gunasekar, S.H. Kim, H. Park, S. Kim, K. Park, K.D. Jung, S. Yoon, CO₂ hydrogenation to formic acid over heterogenized ruthenium catalysts using a fixed bed reactor with separation units, Green Chem. 22 (2020) 1639–1649.
- [11] G.Z. Fan, H.T. Zhao, Z.X. Duan, T. Fang, M.H. Wan, L.N. He, A novel method to synthesize diphenyl carbonate from carbon dioxide and phenol in the presence of methanol, Catal. Sci. Technol. 1 (2011) 1138–1141.
- [12] Q.M. Wu, J.Z. Chen, X.H. Guo, Y.S. Xu, Copper(I)-Catalyzed four-component coupling using renewable building blocks of CO₂ and biomass-based aldehydes, Eur. J. Org Chem. (2018) 3105–3113.
- [13] M. Tamura, M. Honda, K. Noro, Y. Nakagawa, K. Tomishige, Heterogeneous CeO2catalyzed selective synthesis of cyclic carbamates from CO₂ and aminoalcohols in acetonitrile solvent, J. Catal. 305 (2013) 191–203.
- [14] N. Wei, Y. Zhang, L. Liu, Z.B. Han, D.Q. Yuan, Pentanuclear Yb(III) cluster-based metal-organic frameworks as heterogeneous catalysts for CO₂ conversion, Appl. Catal., B 219 (2017) 603–610.
- [15] T.T.K. Pal, D. De, P.K. Bharadwaj, Bharadwaj, Metal–organic frameworks for the chemical fixation of CO₂ into cyclic carbonates, Coord. Chem. Rev. 408 (2020) 213173.
- [16] S. Suleman, H.A. Younus, N. Ahmad, Z.A.K. Khattak, H. Ullah, J. Park, T. Han, B. Y. Yu, F. Verpoort, Triazole based cobalt catalyst for CO₂ insertion into epoxide at ambient pressure, Appl. Catal., A 591 (2020) 117384.
- [17] J. Peng, H.J. Yang, N.N. Song, C.Y. Guo, An effective Ni/Zn catalyst system for the chemical fixation of carbon dioxide with epoxides, J. CO₂ Util. 9 (2015) 16–22.
- [18] Y.F. Wu, X.H. Song, J.H. Zhang, S.Q. Xu, L.J. Gao, J. Zhang, G.M. Xiao, Mn-based MOFs as efficient catalysts for catalytic conversion of carbon dioxide into cyclic carbonates and DFT studies, Chem. Eng. Sci. 201 (2019) 288–297.
- [19] D. Prasad, K.N. Patil, J.T. Bhanushali, B.M. Nagaraja, A.H. Jadhav, Sustainable fixation of CO₂ into epoxides to form cyclic carbonates using hollow marigold CuCo₂O₄ spinel microspheres as a robust catalyst, Catal. Sci. Technol. 9 (2019) 4393–4412.
- [20] A.H. Liu, L.N. He, S.Y. Peng, Z.D. Pan, J.L. Wang, J. Gao, Environmentally benign chemical fixation of CO₂ catalyzed by the functionalized ion-exchange resins, Sci. China Chem. 53 (2010) 1578–1585.
- [21] S. Cai, D.L. Zhu, Y. Zou, J. Zhao, Porous polymers bearing functional quaternary ammonium salts as efficient solid catalysts for the fixation of CO₂ into cyclic carbonates, Nanoscale Res. Lett. 11 (2016) 321.
- [22] S. Motokucho, Y. Takenouchi, R. Satoh, H. Morikawa, H. Nakatani, Novel polyurethane-catalyzed cyclic carbonate synthesis using CO₂ and epoxide, ACS Sustain. Chem. Eng. 8 (2020) 4337–4340.
- [23] D.G. Jia, L. Ma, Y. Wang, W.L. Zhang, J. Li, Y. Zhou, J. Wang, Efficient CO₂ enrichment and fixation by engineering micropores of multifunctional hypercrosslinked ionic polymers, Chem. Eng. J. 390 (2020) 124652.
- [24] Z. Zhao, X.T. Kong, Q.Q. Yuan, H. Xie, D. Yang, J.J. Zhao, H.J. Fan, L. Jiang, Coordination-induced CO₂ fixation into carbonate by metal oxides, Phys. Chem. Chem. Phys. 20 (2018) 19314–19320.
- [25] B. Bousquet, A. Martinez, V. Dufaud, Zinc-azatrane complexes as efficient catalysts for the conversion of carbon dioxide into cyclic carbonates, ChemCatChem 10 (2018) 843–848.
- [26] Y. Xu, D. Yuan, Y.R. Wang, Y.M. Yao, Aluminum complexes derived from a hexadentate salen-type Schiff base: synthesis, structure, and catalysis for cyclic carbonate synthesis, Dalton Trans. 46 (2017) 5848–5855.

Y. Wu et al.

- [27] N. Sharma, S.S. Dhankhar, C.M. Nagaraja, A Mn(II)-porphyrin based metal-organic framework (MOF) for visible-light-assisted cycloaddition of carbon dioxide with epoxides, Microporous Mesoporous Mater. 280 (2019) 372–378.
- [28] J. Noh, Y. Kim, H. Park, J. Lee, M. Yoon, M.H. Park, Y. Kim, M. Kim, Functional group effects on a metal-organic framework catalyst for CO₂ cycloaddition, J. Ind. Eng. Chem. 64 (2018) 478–483.
- [29] L.L. Zhang, S. Yuan, W.D. Fan, J.D. Pang, F.G. Li, B.B. Guo, P. Zhang, D.F. Sun, H. C. Zhou, Cooperative sieving and functionalization of Zr metal-organic frameworks through insertion and post-modification of auxiliary linkers, ACS Appl. Mater. Interfaces 11 (2019) 22390–22397.
- [30] Y.F. Wu, X.H. Song, S.Q. Xu, Y. Chen, O. Oderinde, L.J. Gao, R.P. Wei, G.M. Xiao, Chemical fixation of CO2 into cyclic carbonates catalyzed by bimetal mixed MOFs: the role of the interaction between Co and Zn, Dalton Trans. 49 (2020) 312–321.
- [31] V. Abdelsayed, T.H. Gardner, A.H. Kababji, Y.Y. Fan, Catalytic conversion of CO₂ to propylene carbonate over Pt-decorated Mg-substituted metal organic framework, Appl. Catal., A 586 (2019) 117225.
- [32] Y.H. Han, Z.Y. Zhou, C.B. Tian, S.W. Du, A dual-walled cage MOF as an efficient heterogeneous catalyst for the conversion of CO₂ under mild and co-catalyst free conditions, Green Chem. 18 (2016) 4086–4091.
- [33] M. Alves, B. Grignard, A. Boyaval, R. Mereau, J. De Winter, P. Gerbaux,
 C. Detrembleur, T. Tassaing, C. Jerome, Organocatalytic coupling of CO₂ with oxetane, ChemSusChem 10 (2017) 1128–1138.
- [34] Y.M. Shen, W.L. Duan, M. Shi, Chemical fixation of carbon dioxide Co-catalyzed by a combination of schiff bases or phenols and organic bases, Eur. J. Org Chem. (2004) 3080–3089.
- [35] Z.J. Guo, Q.W. Jiang, Y.M. Shi, J. Li, X.N. Yang, W. Hou, Y. Zhou, J. Wang, Tethering dual hydroxyls into mesoporous poly(ionic liquid)s for chemical fixation of CO2 at ambient conditions: a combined experimental and theoretical study, ACS Catal. 7 (2017) 6770–6780.
- [36] Q. He, J.W. O'Brien, K.A. Kitselman, L.E. Tompkins, G.C.T. Curtis, F.M. Kerton, Synthesis of cyclic carbonates from CO₂ and epoxides using ionic liquids and related catalysts including choline chloride–metal halide mixtures, Catal. Sci. Technol. 4 (2014) 1513–1528.
- [37] D. Valencia-Marquez, A. Flores-Tlacuahuac, R. Vasquez-Medrano, Flores-Tlacuahuac, R. Vasquez-Medrano, An optimization approach for CO₂ capture using ionic liquids, J. Clean. Prod. 168 (2017) 1652–1667.
- [38] A. Sainz Martinez, C. Hauzenberger, A.R. Sahoo, Z. Csendes, H. Hoffmann, K. Bica, Continuous conversion of carbon dioxide to propylene carbonate with supported ionic liquids, ACS Sustain. Chem. Eng. 6 (2018) 13131–13139.
- [39] M. Hulla, D. Ortiz, S. Katsyuba, D. Vasilyev, P.J. Dyson, Delineation of the critical parameters of salt catalysts in the N-formylation of amines with CO₂, Chem. Eur J. 25 (2019) 1–7.
- [40] Z.J. Chen, X.Y. Ma, L. Xu, Y. Wang, J.X. Long, Catalytic conversion of duckweed to methyl levulinate in the presence of acidic ionic liquids, Bioresour. Technol. 268 (2018) 488–495.
- [41] M.S. Liu, K.Q. Gao, L. Liang, F.X. Wang, L. Shi, L. Sheng, J.M. Sun, Insights into hydrogen bond donor promoted fixation of carbon dioxide with epoxides catalyzed by ionic liquids, Phys. Chem. Chem. Phys. 17 (2015) 5959–5965.
- [42] X.H. Wu, M.P. Wang, Y.Z. Xie, C. Chen, K. Li, M.M. Yuan, X.G. Zhao, Z.S. Hou, Carboxymethyl cellulose supported ionic liquid as a heterogeneous catalyst for the cycloaddition of CO₂ to cyclic carbonate, Appl. Catal., A 519 (2016) 146–154.
- [43] S. Singh Dhankhar, B. Ugale, C.M. Nagaraja, Co-Catalyst-Free chemical fixation of CO₂ into cyclic carbonates by using metal-organic frameworks as efficient heterogeneous catalysts, Chem. Asian J. (2020) 202000424.
- [44] B. Ugale, S. Kumar, T.J. Dhilip Kumar, C.M. Nagaraja, Environmentally friendly, Co-catalyst-Free chemical fixation of CO₂ at mild conditions using dual-walled nitrogen-rich three-dimensional porous metal-organic frameworks, Inorg. Chem. 58 (2019) 3925–3936.
- [45] Y.X. Sun, H.L. Huang, H. Vardhan, B. Aguila, C.L. Zhong, J.A. Perman, A.M. Al-Enizi, A. Nafady, S.Q. Ma, Facile approach to graft ionic liquid into MOF for improving the efficiency of CO₂ chemical fixation, ACS Appl. Mater. Interfaces 10 (2018) 27124–27130.
- [46] L.G. Ding, B.J. Yao, W.L. Jiang, J.T. Li, Q.J. Fu, Y.A. Li, Z.H. Liu, J.P. Ma, Y. B. Dong, Bifunctional imidazolium-based ionic liquid decorated UiO-67 type MOF for selective CO₂ adsorption and catalytic property for CO₂ cycloaddition with epoxides, Inorg. Chem. 56 (2017) 2337–2344.
- [47] A. Aijaz, T. Akita, H. Yang, Q. Xu, From ionic-liquid@metal-organic framework composites to heteroatom-decorated large-surface area carbons: superior CO2 and H2 uptake, Chem. Commun. 50 (2014) 6498–6501.
- [48] Z.J. Li, Y.L. Xiao, W.J. Xue, Q.Y. Yang, C.L. Zhong, Ionic liquid/metal–organic framework composites for H2S removal from natural gas: a computational exploration, J. Phys. Chem. C 119 (2015) 3674–3683.
- [49] K.M. Gupta, Y.F. Chen, Z.Q. Hu, J.W. Jiang, Metal-organic framework supported ionic liquid membranes for CO₂ capture: anion effects, Phys. Chem. Chem. Phys. 14 (2012) 5785–5794.

Microporous and Mesoporous Materials 310 (2021) 110578

- [50] A. Reinhardt, M. Horn, J.P. Schmauck, A. Brohl, R. Giernoth, C. Oelkrug, A. Schubert, I. Neundorf, Novel imidazolium salt-peptide conjugates and their antimicrobial activity, Bioconjugate Chem. 25 (2014) 2166–2174.
- [51] Y. Tian, X. Meng, L. Shi, Synthesis of SO₃H-functionalized ionic liquids and their novel application in removal of trace olefins from aromatics, Ind. Eng. Chem. Res. 52 (2013) 6655–6661.
- [52] Y. Zhang, J. Xiong, C. Chen, Q.Z. Li, J.J. Liu, Z.C. Zhang, Regulating the dissociation of LiCl and transportation of Li ions within UiO-66-NH₂ framework for humidity sensing applications with superb comprehensive performances, J. Alloys Compd. 818 (2020) 152854.
- [53] M.H. Zhao, Z. Huang, S.X. Wang, L.B. Zhang, C. Wang, Experimental and DFT study on the selective adsorption mechanism of Au(III) using amidinothioureafunctionalized UiO-66-NH₂, Microporous Mesoporous Mater. 294 (2020) 109905.
- [54] J.H. He, Y.T. Zhang, Q.H. Pan, J.H. Yu, H. Ding, R.R. Xu, Three metal-organic frameworks prepared from mixed solvents of DMF and HAc, Microporous Mesoporous Mater. 90 (2006) 145–152.
- [55] C.Y. Guo, Y.H. Zhang, L. Zhang, Y. Guo, N. Akram, J.D. Wang, 2-Methylimidazole-Assisted synthesis of nanosized Cu₃(BTC)₂ for controlling the selectivity of the catalytic oxidation of styrene, ACS Appl. Nano Mater. 1 (2018) 5289–5296.
- [56] Y.K. Chen, Y.F. Li, Z.W. Peng, J.L. Lin, Transmission FT-IR study on the adsorption and reactions of lactic acid and poly(lactic acid) on TiO₂, J. Phys. Chem. C 114 (2010) 17720–17727.
- [57] F.J. Song, Q. Zhong, Y.X. Zhao, A protophilic solvent-assisted solvothermal approach to Cu-BTC for enhanced CO₂ capture, Appl. Organomet. Chem. 29 (2015) 612–617.
- [58] Y. Fu, J. Su, S.H. Yang, G.B. Li, F.H. Liao, M. Xiong, J.H. Lin, Syntheses, structures and magnetic properties of Mn(II), Co(II) and Ni(II) metal–organic frameworks constructed from 1,3,5-benzenetricarboxylate and formate ligands, Inorg. Chim. Acta. 363 (2010) 645–652.
- [59] T. He, X.B. Xu, B. Ni, H.Q. Wang, Y. Long, W.P. Hu, X. Wang, Fast and scalable synthesis of uniform zirconium-, hafnium-based metal-organic framework nanocrystals, Nanoscale 9 (2017) 19209–19215.
- [60] F.C. Liu, P. Dong, W. Lu, K. Sun, On formation of Al O C bonds at aluminum/ polyamide joint interface, Appl. Surf. Sci. 466 (2019) 202–209.
- [61] F. Petraki, V. Papaefthimiou, S. Kennou, The electronic structure of Niphthalocyanine/metal interfaces studied by X-ray and ultraviolet photoelectron spectroscopy, Org. Electron. 8 (2007) 522–528.
- [62] N.H. Erdogan, K. Kara, H. Ozdamar, R. Esen, H. Kavak, Effect of the oxidation temperature on microstructure and conductivity of ZnxNy thin films and their conversion into p-type ZnO:N films, Appl. Surf. Sci. 271 (2013) 70–76.
- [63] N.S.K. Gowthaman, B. Sinduja, R. Karthikeyan, K. Rubini, S. Abraham John, Fabrication of nitrogen-doped carbon dots for screening the purine metabolic disorder in human fluids, Biosens. Bioelectron. 94 (2017) 30–38.
- [64] J.S. Stevens, A.C. de Luca, M. Pelendritis, G. Terenghi, S. Downes, S.L. M. Schroeder, Quantitative analysis of complex amino acids and RGD peptides by X-ray photoelectron spectroscopy (XPS), Surf. Interface Anal. 45 (2013) 1238–1246.
- [65] P. Leinweber, J. Kruse, F.L. Walley, A. Gillespie, K.U. Eckhardt, R.I. Blyth, T. Regier, Nitrogen K-edge XANES - an overview of reference compounds used to identify unknown organic nitrogen in environmental samples, J. Synchrotron Radiat. 14 (2007) 500–511.
- [66] X. Xiang, Y. Cao, L.J. Sun, P.F. Wu, L. Cao, S.T. Xu, P. Tian, Z.M. Liu, Improving the low-temperature hydrothermal stability of Cu-SAPO-34 by the addition of Ag for ammonia selective catalytic reduction of NOx, Appl. Catal., A 551 (2018) 79–87.
- [67] S. Fatemi, M. Vesali-Naseh, M. Cyrus, J. Hashemi, Improving CO₂/CH₄ adsorptive selectivity of carbon nanotubes by functionalization with nitrogen-containing groups, Chem. Eng. Res. Des. 89 (2011) 1669–1675.
- [68] J. Yu, M.Y. Guo, F. Muhammad, A.F. Wang, F. Zhang, Q. Li, G.S. Zhu, One-pot synthesis of highly ordered nitrogen-containing mesoporous carbon with resorcinol-urea-formaldehyde resin for CO₂ capture, Carbon 69 (2014) 502–514.
- [69] J.A. Thote, K.S. Iyer, R. Chatti, N.K. Labhsetwar, R.B. Biniwale, S.S. Rayalu, In situ nitrogen enriched carbon for carbon dioxide capture, Carbon 48 (2010) 396–402.
- [70] H.M. He, Q.Q. Zhu, J.N. Zhao, H.M. Sun, J. Chen, C.P. Li, M. Du, Rational construction of an exceptionally stable MOF catalyst with metal-adeninate vertices toward CO₂ cycloaddition under mild and cocatalyst-free conditions, Chemistry 25 (2019) 11474–11480.
- [71] L.Y. Hua, B.X. Li, C.T. Han, P.F. Gao, Y.R. Wang, D. Yuan, Y.M. Yao, Synthesis of homo- and heteronuclear rare-earth metal complexes stabilized by ethanolaminebridged bis(phenolato) ligands and their application in catalyzing reactions of CO₂ and epoxides, Inorg. Chem. 58 (2019) 8775–8786.
- [72] M.D.W. Hussain, A. Giri, A. Patra, Organic nanocages: a promising testbed for catalytic CO₂ conversion, Sustainable Energy Fuels 3 (2019) 2567–2571.
- [73] T.F. Wang, D.N. Zheng, Y. Ma, J.Y. Guo, Z.P. He, B. Ma, L.H. Liu, T.G. Ren, L. Wang, J.L. Zhang, Benzyl substituted imidazolium ionic liquids as efficient solvent-free catalysts for the cycloaddition of CO₂ with epoxides: Experimental and Theoretic study, J. CO₂ Util. 22 (2017) 44–52.